


ASAP

Dart Aerospace Ltd.

Date: Thursday, 08/03/2007 11:03:03 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER SUPPORT
Job Number : 31099	
Estimate Number : 12700	
P.O. Number : N/A	Part Number : D2318
This Issue : 08/03/2007 S.O. No. : N/A	Drawing Number : D2318 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 30601	Material : N/A
Written By : 	Due Date : 15/03/2007 Qty: 4 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 07-02-02 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S063	5052-H32 .063 Sheet
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Comment: Qty.: 0.4295 sf(s)/Unit Total : 1.7178 sf(s)

5052-H32 .063 Sheet

Batch: M19059

SAD 07/03/11

(4)

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2318

Dwg Rev: B

Prog Rev: B

SAD 07/03/11

(4)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/03/11

(4)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SAD 07/03/12

(4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: WA25

SAD 07.03.13

4

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

Job Number: 31099

Part Number: D2318

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

④
207/03/13

Job Completion



a 07-03-13



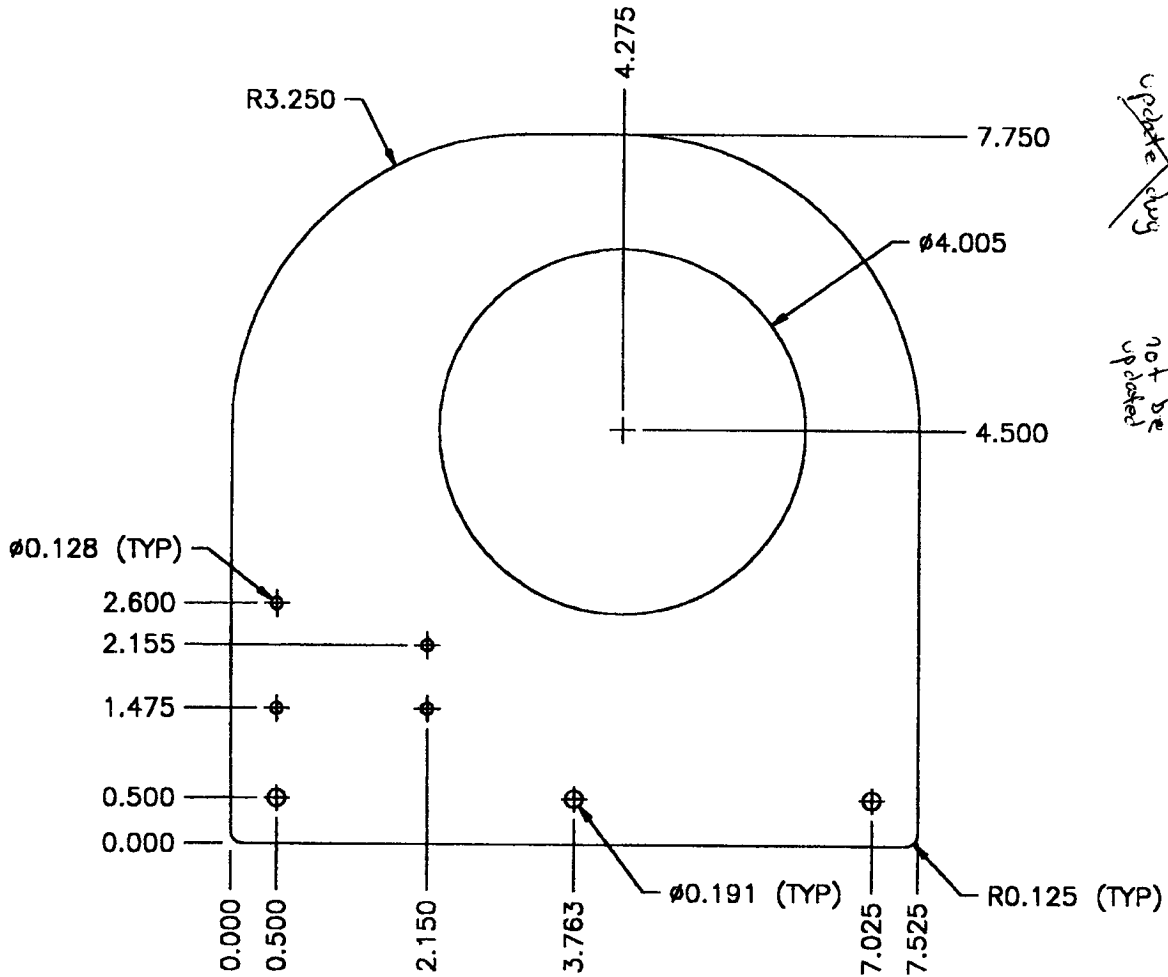
DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>B.W.</i>	APPROVED	<i>B.W.</i>	DRAWING NO. D2318
DATE	95.01.06	TITLE	HEATER SUPPORT	REV. B
				SHEET 1 OF 1
				SCALE 1:2
	B	96.01.16	RE-DESIGN	

~~UNDER REVIEW~~

~~07.02.12~~

~~update dwg~~

07.02.14
C8
dwg will
not be
updated



D2318 HEATER SUPPORT
MATERIAL: 5052-H34 0.063 THICK

DART AEROSPACE LTD		Work Order: 31099
Description:		Part Number: D2318
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005/-0.005	Ø0.129	✓		Vern	
2.600	+/- 0.010	2.598	✓		Vern	
2.155	+/- 0.010	2.152	✓		Vern	
1.475	+/- 0.010	1.474	✓		Vern	
0.500	+/- 0.010	0.501	✓		Vern	
0.500	+/- 0.010	0.504	✓		Vern	
2.150	+/- 0.010	2.150 2.150	✓		Vern	
3.763	+/- 0.010	3.759	✓		Vern	
7.025	+/- 0.010	7.027	✓		Vern	
7.525	+/- 0.010	7.530	✓		Vern	
Ø0.191	+0.005/-0.005	Ø0.192	✓		Vern	
4.500	+/- 0.010	4.498	✓		Vern	
4.275	+/- 0.010	4.275	✓		Vern	
0.063	+/- 0.010	0.063	✓		Vern	
4.005	+/- 0.010					
4.005	+0.002/-0.002	4.007	✓		Vern	
7.750	+/- 0.010	7.748	✓		Vern	

Measured by: SAD	Audited by: [Signature]	Prototype Approval:
Date: 07/03/11	Date: 07/03/12	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	